

## Exercise #4 Sew Sections into Text Block

- When adding new sections, check to see if there is room and that it will not cause too much strain on the existing binding.
- If section does not fit then bind it separately into a pamphlet bind, or have a box made to house both book and section.
- Sew the added section to the adjacent sections to anchor the added section down.

**This repair is most often used for:** a text block that is sewn and, where the sewing is broken in only one or two places, the section needs to be replaced, or a new section needs to be added (index or periodical issue).

### Procedure:

1. Cut super/mull to the width of the spine plus 1 inch on either side.
2. Glue the spine with PVA and attach lining, rub down with bone folder.
3. Let dry for 10 minutes. Prepare the needle and thread as in sewing a single section.
4. Sew the section through the lining.  
(If you've tipped in endpapers, you can sew through them, as well.)
5. Sew through the sections on either side of the added section to anchor it down.
6. Line the spine with PVA and paper.
7. Proceed with gluing up the endpapers and casing-in the cover.

